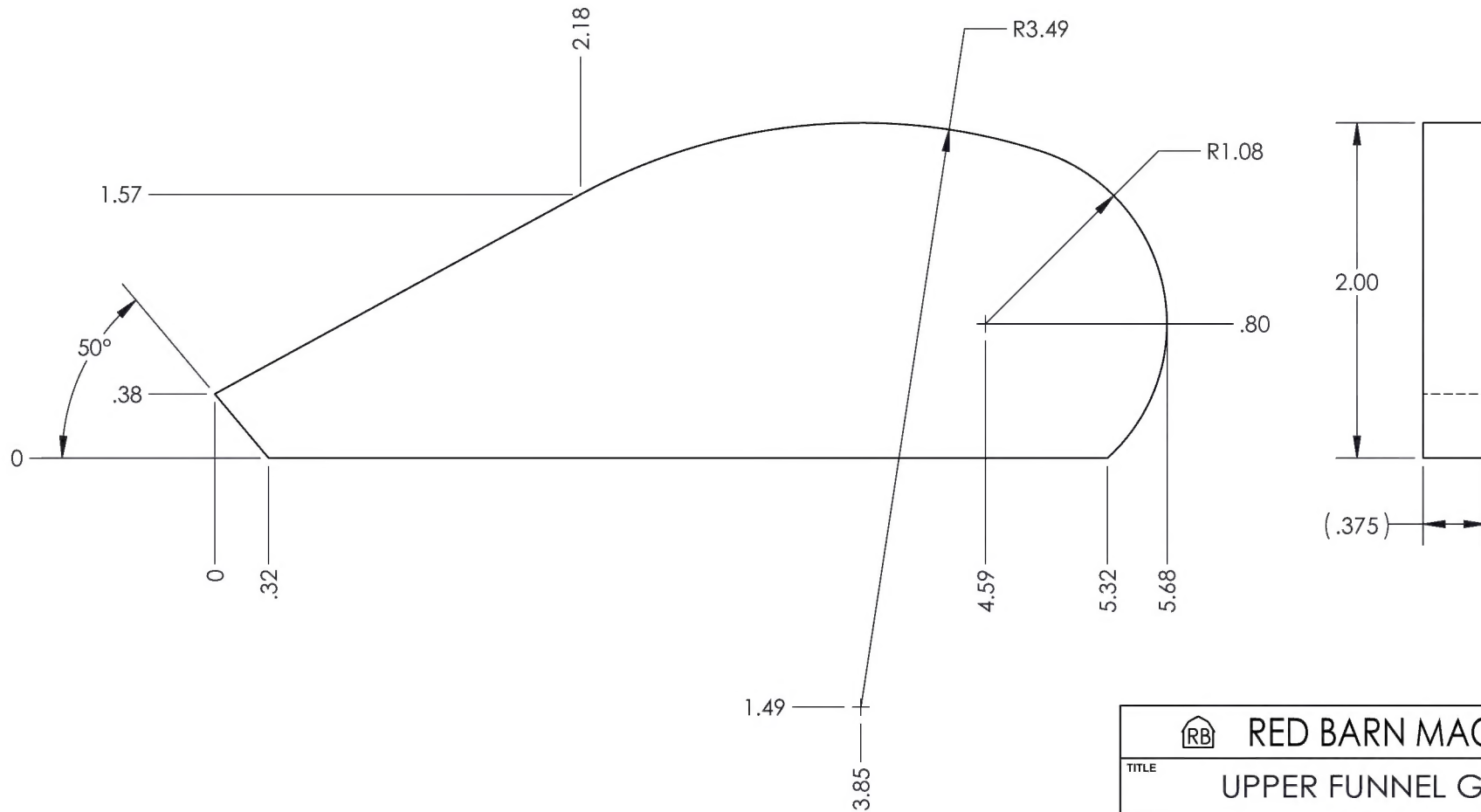


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| REVISIONS | | | | |
|-----------|-------------------|-----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | AS DRAWN BY CANAM | 7/22/2013 | CFS | |



| USED ON |
|----------|
| 20NR-119 |
| 8NR-119 |
| 20NR-86 |
| 8NR-86 |

| | |
|--|-----------------|
| RED BARN MACHINE | |
| TITLE UPPER FUNNEL GUIDE | |
| DWG NO. 20NR-119-6 | REV 1 |
| MAT'L 4140 | DRAWN BY: CANAM |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| .XXX ± .005 FRACTIONS ± 1/32 | |
| .XX ± .01 ANGLES ± 5° | |
| .X ± .1 | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| APPROVED <i>D Weil</i> | |
| HEAT TREAT SEE WELDMENT | |
| SPEC | |
| USED ON MODEL | |
| SCALE 1:1 | DATE 12/1/1995 |
| SHEET 1 OF 1 | |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS |
|----------|----------|-----|------------|----------|--------------------|----------|-----------------------------------|
| | | | 20NR-119-6 | 1 | UPPER FUNNEL GUIDE | 4140 | 3/8 X 5-3/4 X 2-1/8 |